

Work Order ID 58632

May 12, 2010 1:14:31 PM



Page 1

Item ID: D3876-7

Accept



Setup Start



Revision ID:

Item Name: Protector - Aft Wall

Stop



Start Date: 12/05/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 18/05/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date: 10-5-12 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr

100



FLOW WATER JET

0.00

NOT NOT PULLED

Waterjet

Memo

0.00

10-5-20

FLOW CNC Waterjet

1-Cut as per Dwg D3876

Dwg Rev:

Prog Rev:

2- Deburr if necessary

7 m-f 10/05/21 (4x)

(4)

110



QC2- Inspect parts off machine FAI/FAIB

0.00

10-5-20

QC

Memo

0.00

Quality Control

120



QC8- Inspect parts - second check

0.00

S. 06/20

(4)

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Page 2

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
Description

Identify as per dwg & Stock Location: _____

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging

Packaging

PRM87W

0.00

0.00

Revs 105 (G)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*10/05/2010**10-5-25* (H)

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NOTE: Date & initial all entries

Picklist Print

May 12, 2010 1:14:36 PM

Page 1

Work Order ID: 58632



Parent Item: D3876-7



Parent Item Name: Protector - Aft Wall

Start Date: 12/05/2010

Required Date: 18/05/2010

Comments: IPP Rev:A 09-01-14 new issue DD verified by:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
F60029 		Purchased		No		100	sf	0.0000	2.49	16,	 10-5-20	(4)

lexan grey

114032

114032

(4)

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	58632
Description: Protector – Aft Wall	Part Number:	D3876-7
Inspection Dwg: D3876	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	WB	Audited by:	S	Prototype Approval:	N/A
Date:	10-5-20	Date:	10/05/20	Date:	N/A

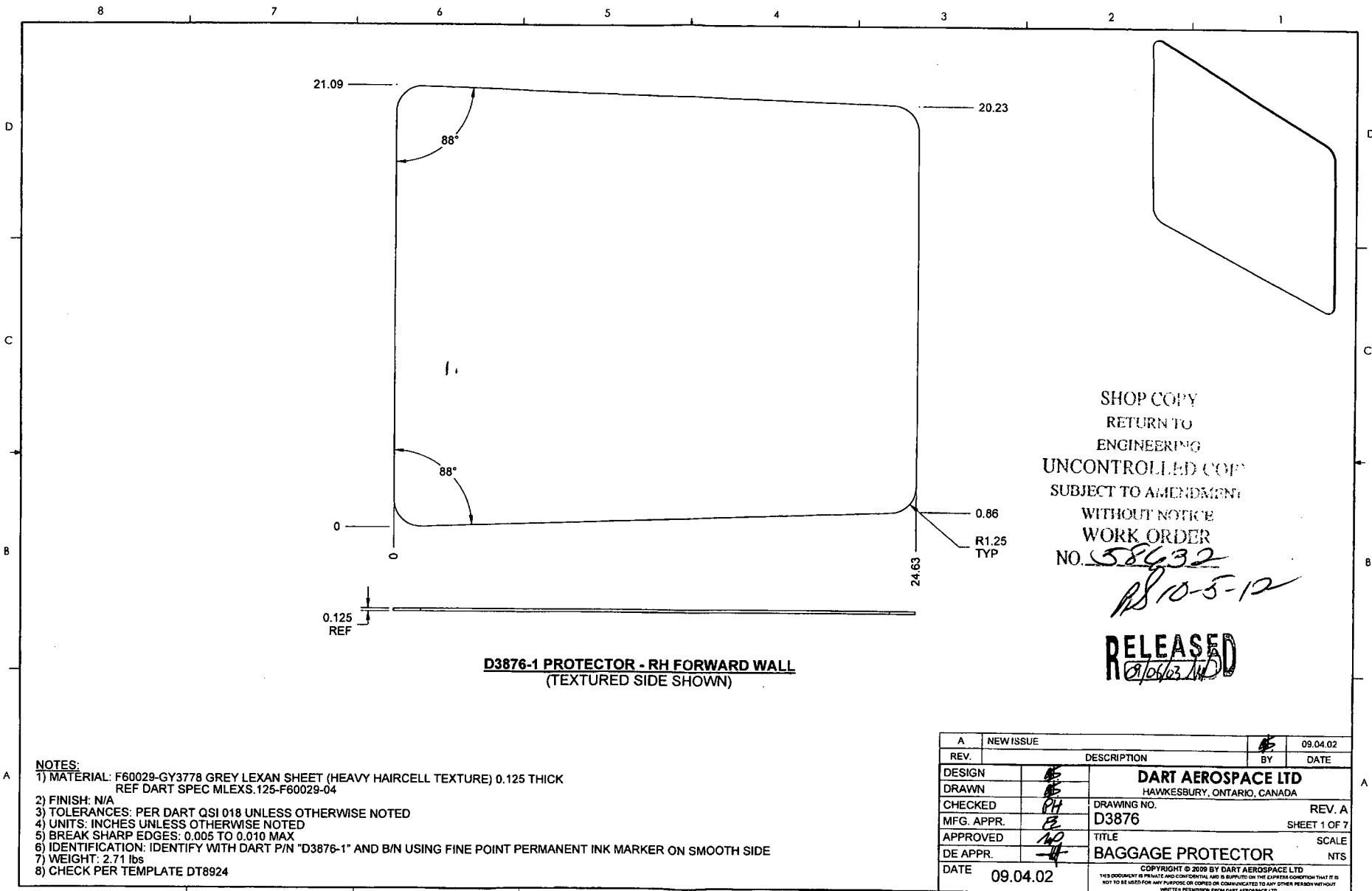
Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ 	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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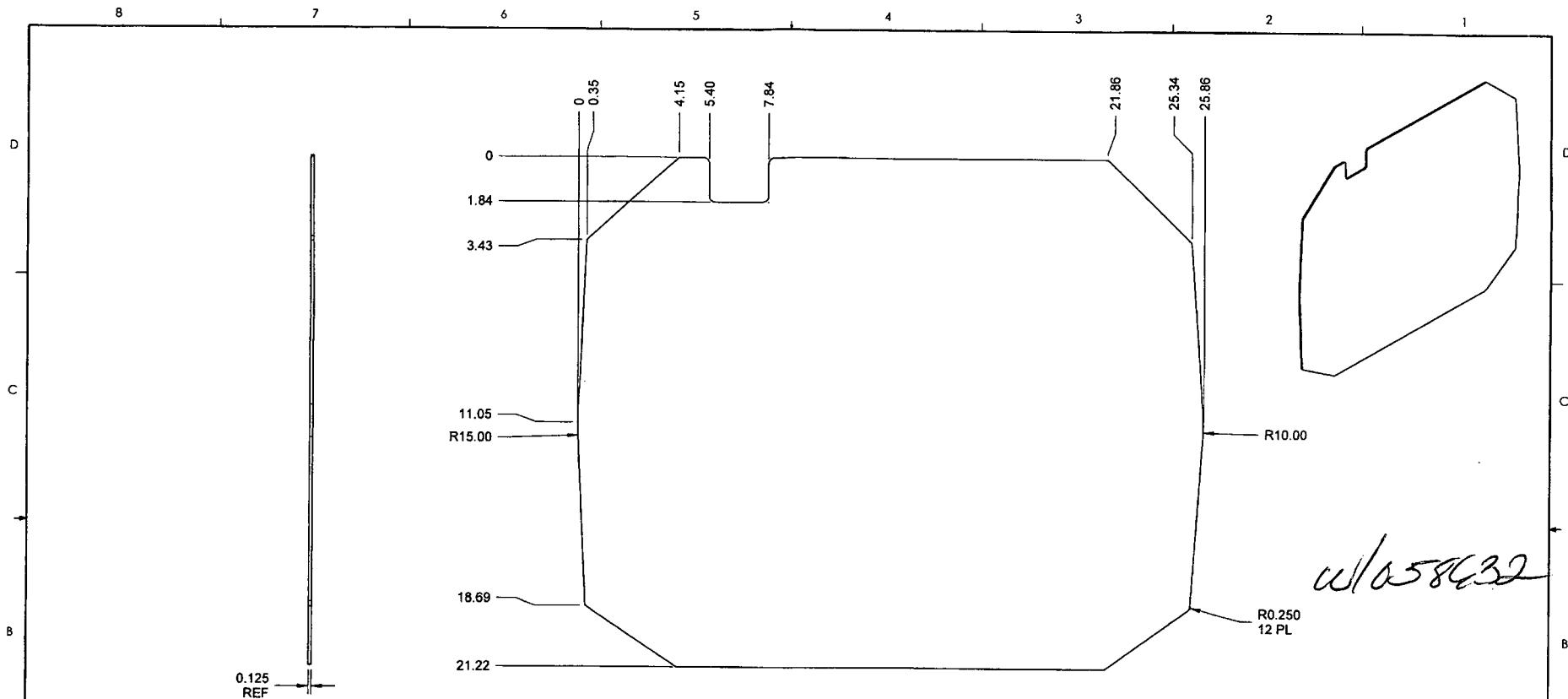


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D3876-3 PROTECTOR - FORWARD WALL
(TEXTURED SIDE SHOWN)

RELEASER
09/05/03/04

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3876-3" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 2.83 lbs
- 8) CHECK PER TEMPLATE DT8925

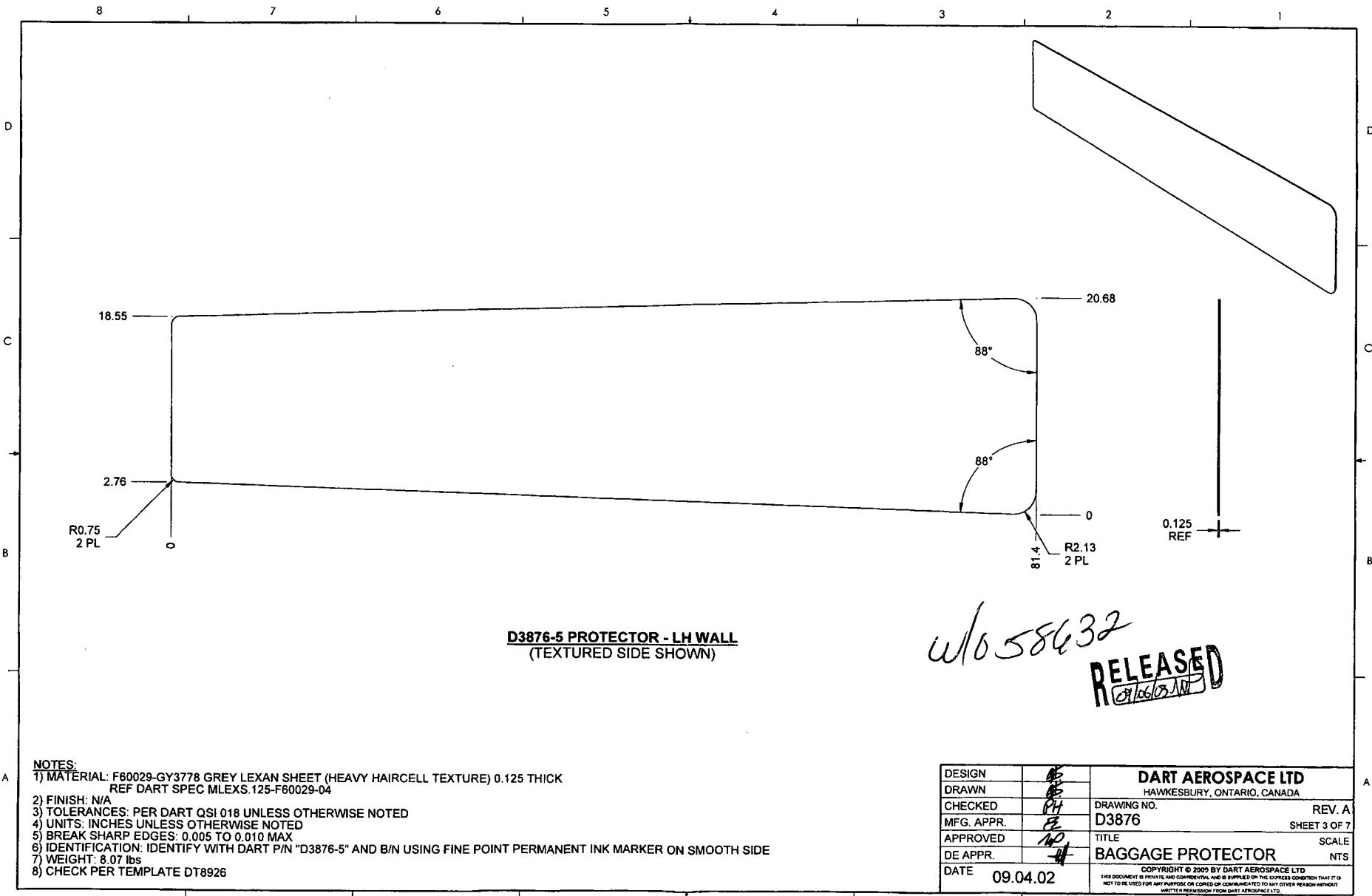
DESIGN	<i>AB</i>	DART AEROSPACE LTD
DRAWN	<i>AB</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>PH</i>	DRAWING NO.
MFG. APPR.	<i>PE</i>	REV. A
APPROVED	<i>AB</i>	D3876
DE APPR.	<i>AB</i>	SHEET 2 OF 7
DATE	09.04.02	TITLE
		SCALE
		NTS
		BAGGAGE PROTECTOR
		COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS EXRESSED CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO OTHER PERSONS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

W/O:		WORK ORDER CHANGES					
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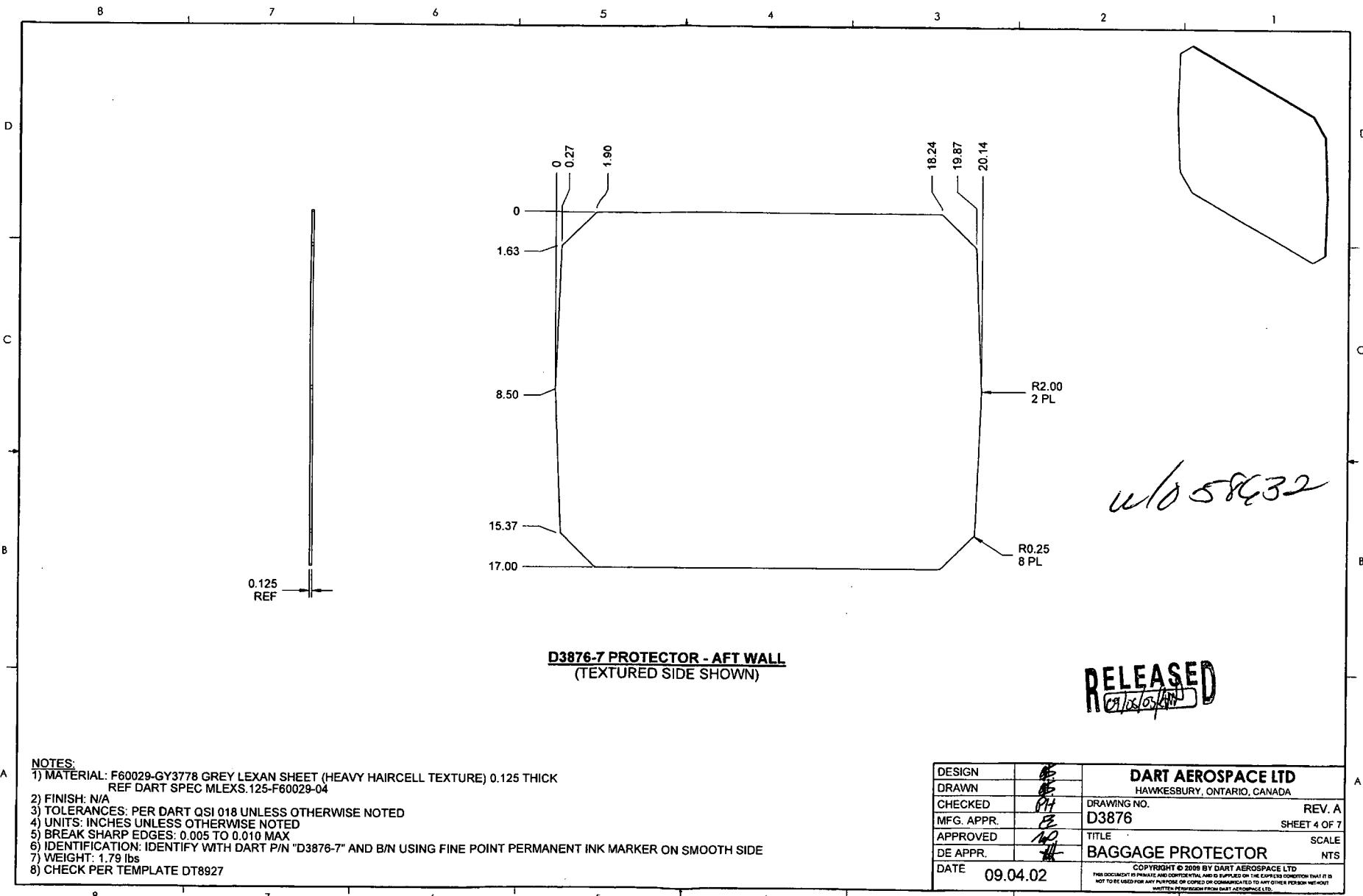


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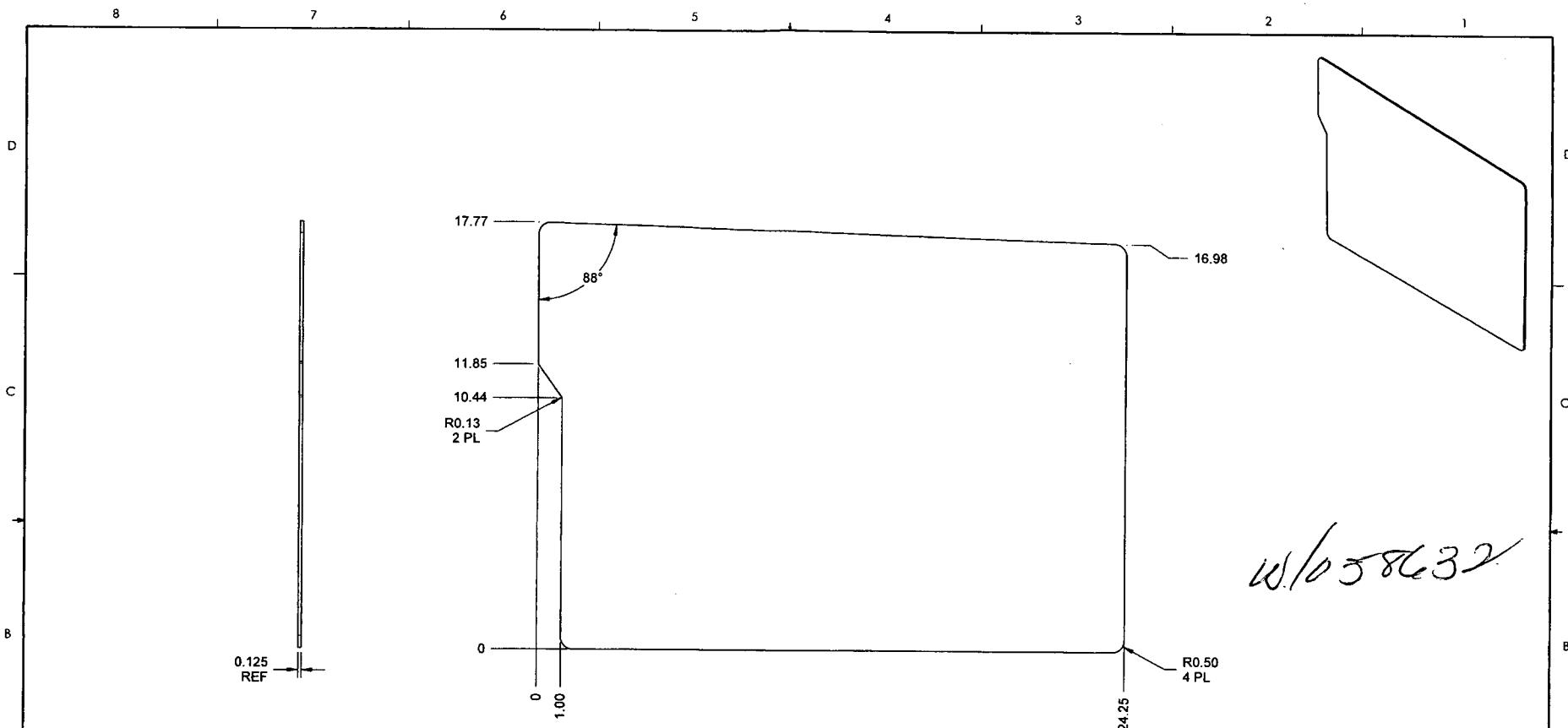


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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3876-9 PROTECTOR - RH AFT WALL
(TEXTURED SIDE SHOWN)

RELEASED
04/03/03

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3876-9" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 2.22 lbs
- 8) CHECK PER TEMPLATE DT8928

DESIGN	<i>AS</i>	DART AEROSPACE LTD
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>PH</i>	REV. A
MFG. APPR.	<i>PL</i>	DRAWING NO. D3876 SHEET 5 OF 7
APPROVED	<i>AS</i>	TITLE BAGGAGE PROTECTOR
DE APPR.	<i>AS</i>	SCALE NTS
DATE	09.04.02	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS REPRODUCED BY THE EXPRESSED CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

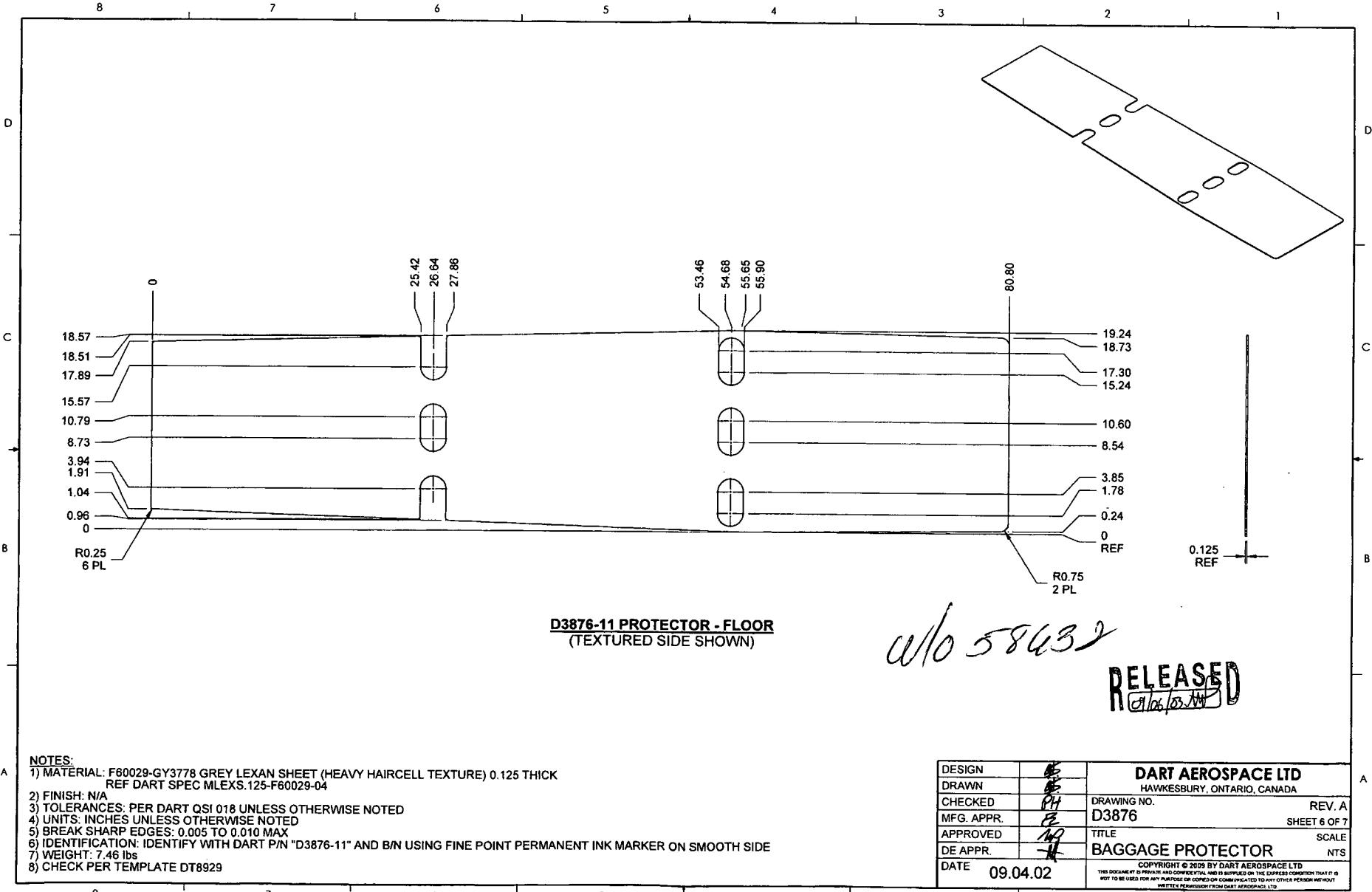
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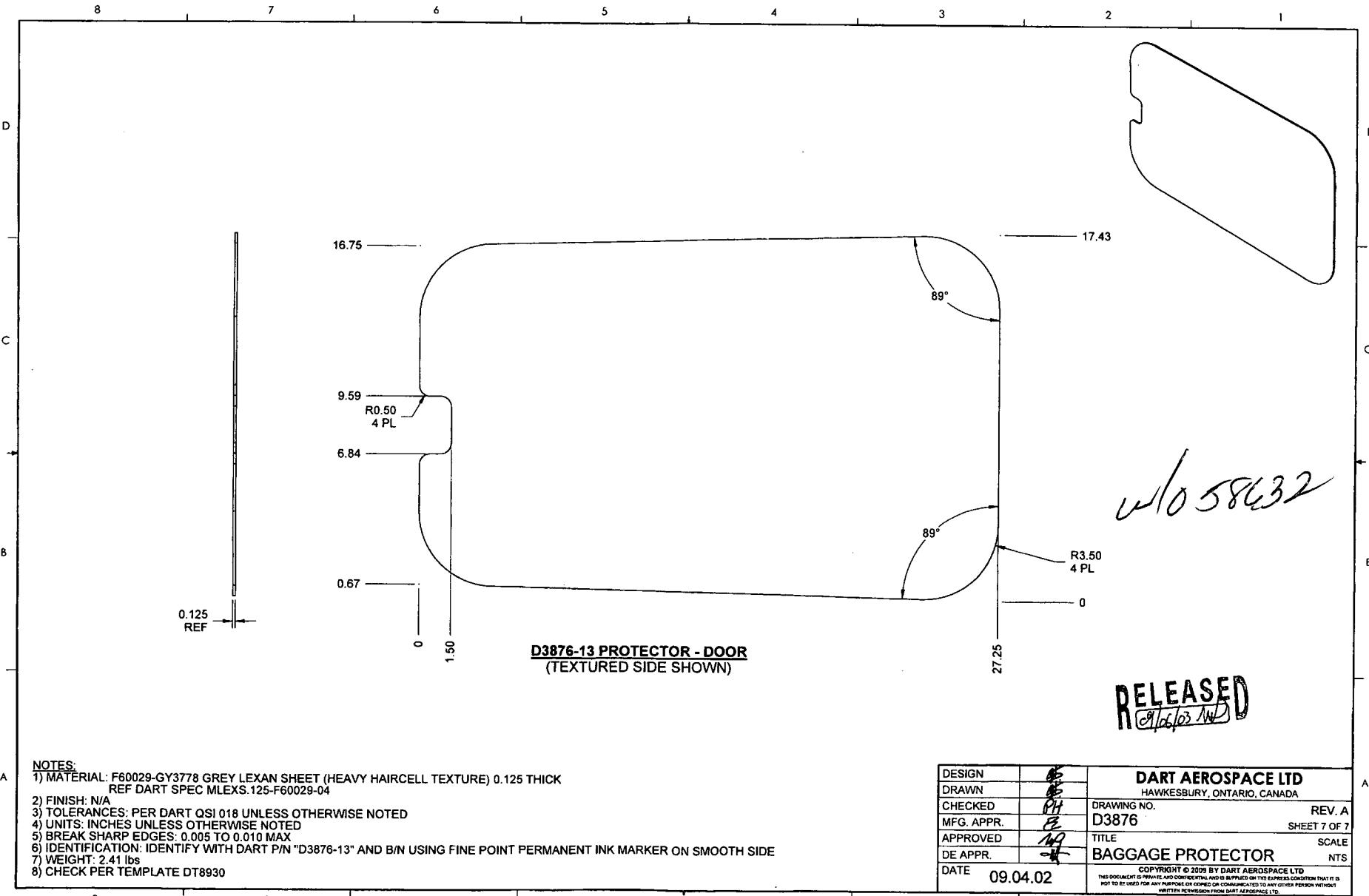


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